

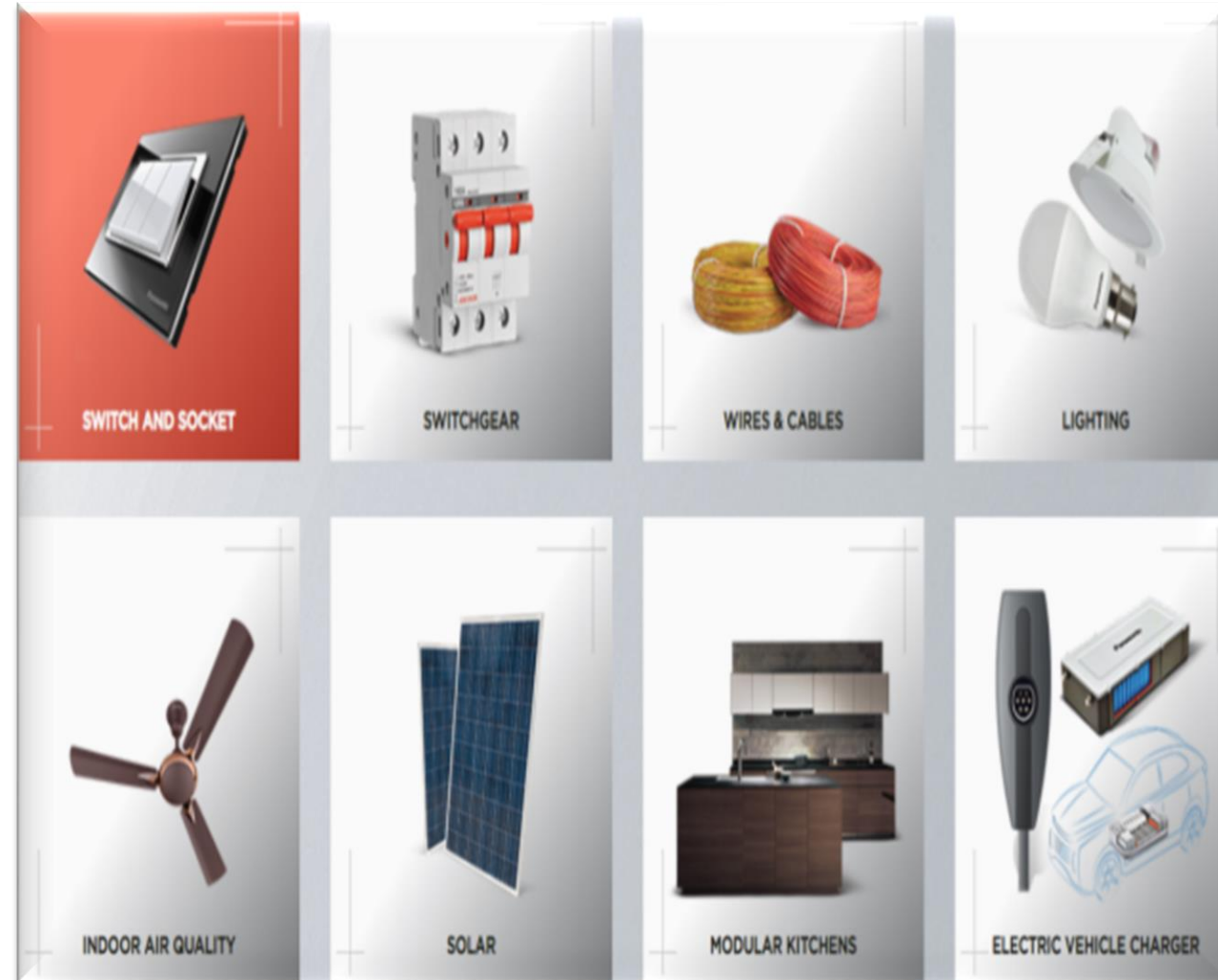
# **PRESENTATION ON 24th NATIONAL AWARD FOR EXCELLENCE IN ENERGY MANAGEMENT**

## **PANASONIC LIFE SOLUTIONS INDIA PVT LTD. WCT, Kutch**

**Mr. Susheel Dharmapurikar  
Asst. General Manager**

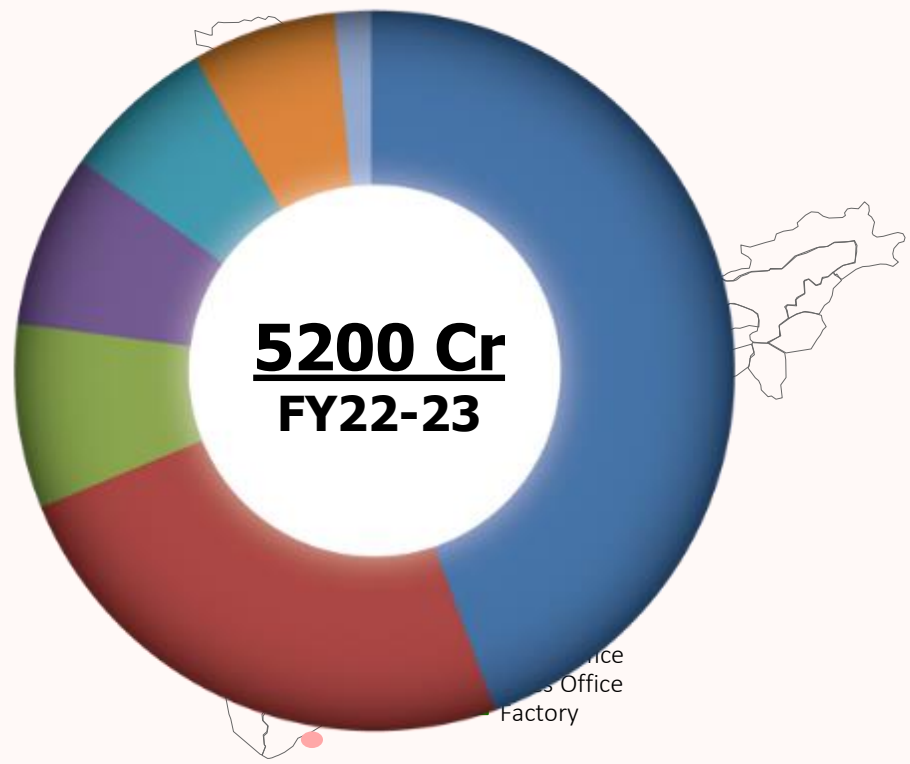
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19. *Achievements.*



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# MANUFACTURING FACILITIES



**FACTORY**  
**(4 AREAS 7 FACTORIES)**

**Kutch Factory**  
Wire Cable

**Daman Factory**  
Wiring Device, Wire Cable  
IAQ

**Haridwar Factory (Unit1)**  
Wiring Device, Switch Gear

**Haridwar Factory (Unit2)**  
Wiring Device, Switch Gear

**Sri City Factory**  
Wiring Device

**Unit-5 WD**

**Unit-4 WC**

**Dhamdachi(IAQ)**

**Mumbai H.O**

**Daman U4, U5 & Dhamdachi**

**Kutch**

**Haridwar**

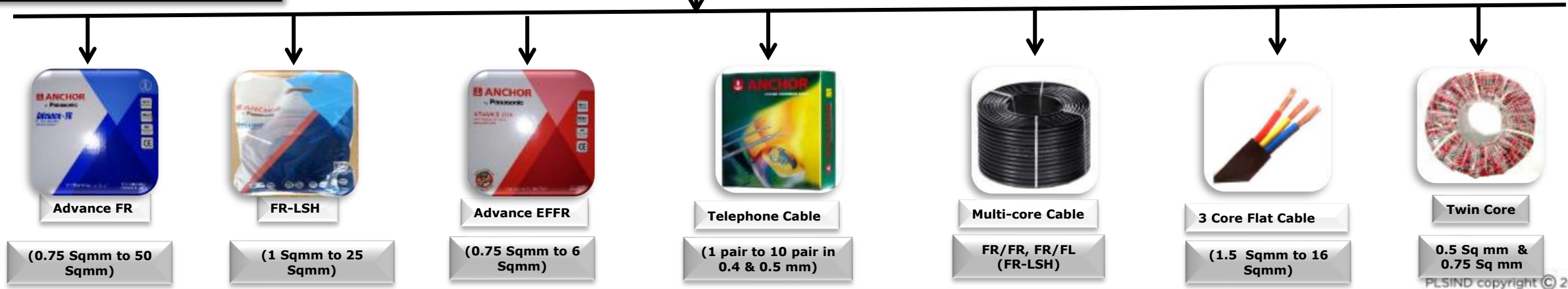
● Head Office  
■ Factory

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# COMPANY PROFILE AND PRODUCT RANGE



## Product Portfolio



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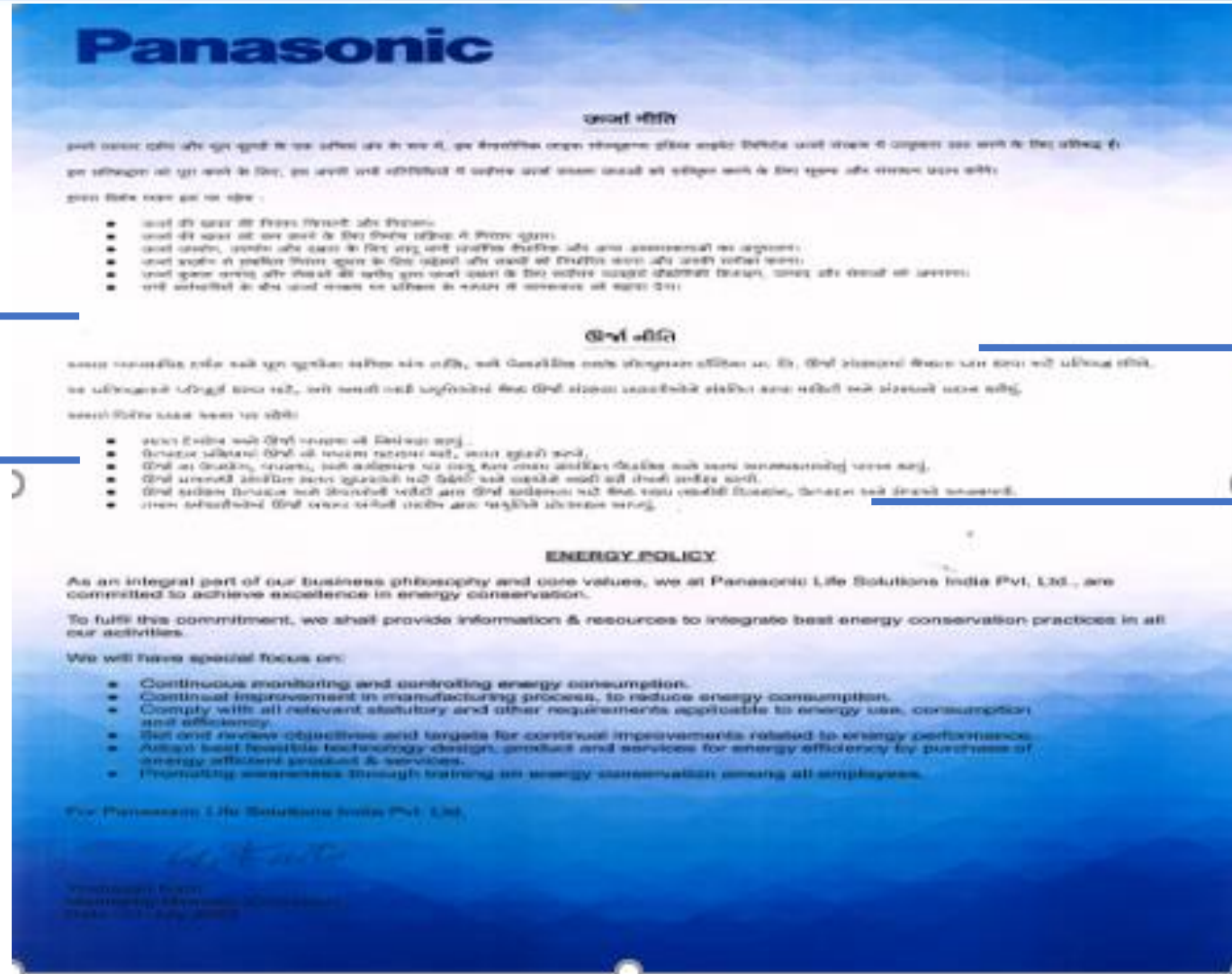


MAXIMISE YOUR POTENTIAL





# ENERGY POLICY



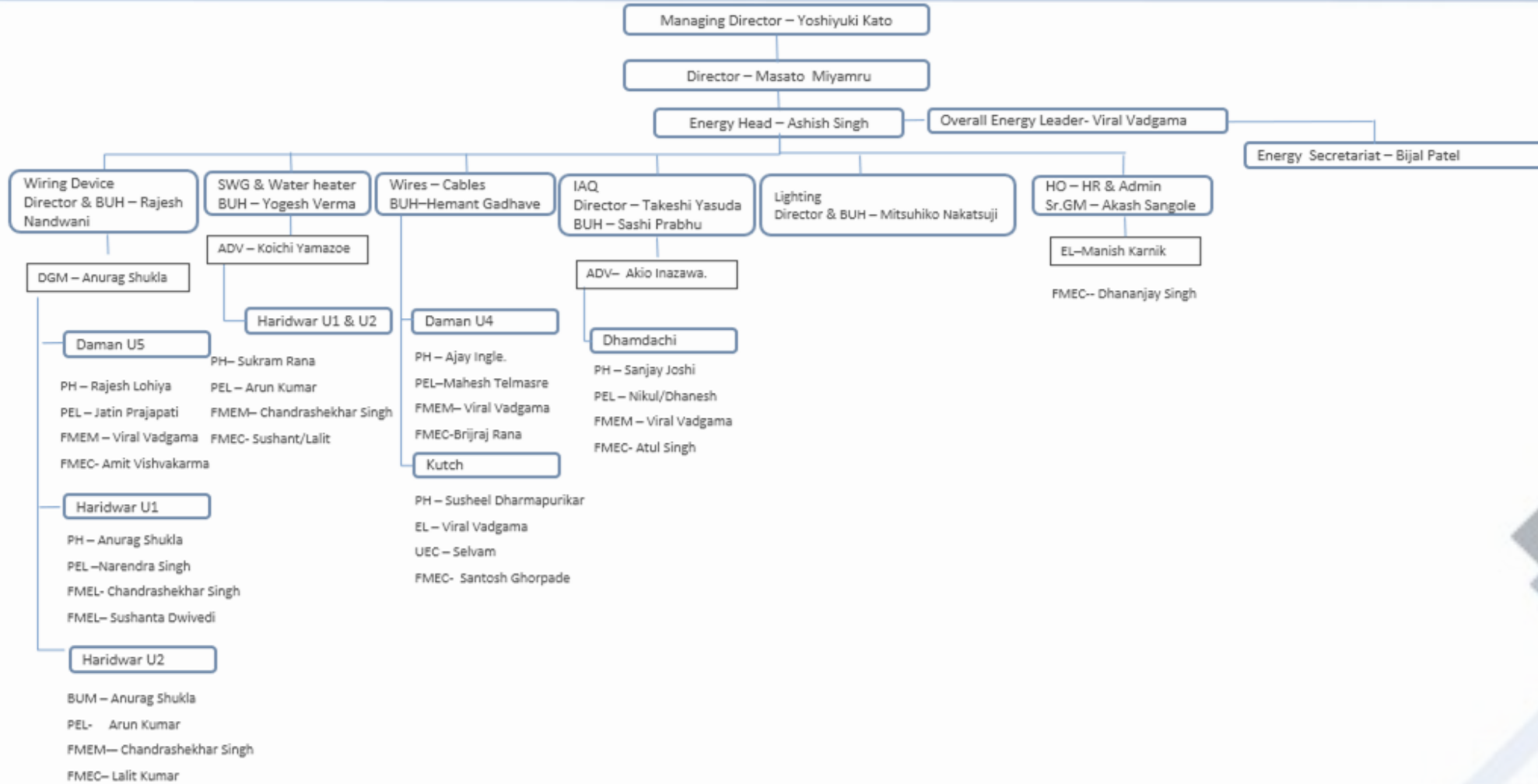
Continuous monitoring and controlling energy consumption.

Continual improvement is process to reduce energy performance.

Management commitment for adopting energy efficient technology, product and design.

Energy conservation awareness to all employees.

# ORGANOGRAM FOR THE ENERGY CELL

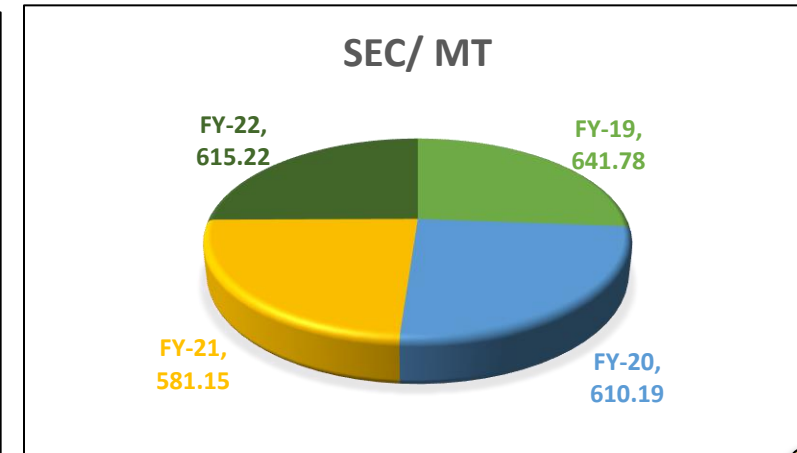
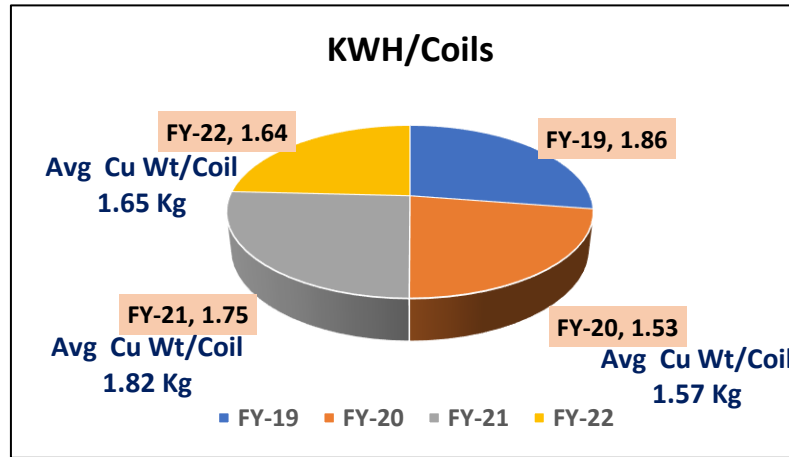
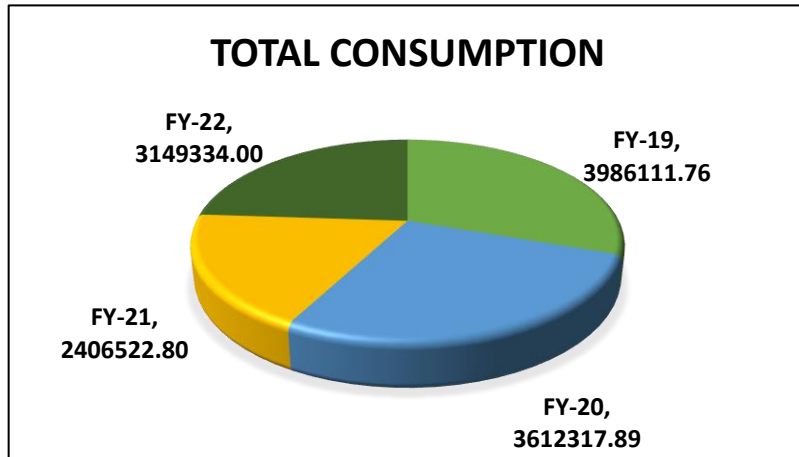


PH – Plant head  
 FMEM-FM Energy manager

PEL – Plant Energy leader  
 BUH – BU Head.

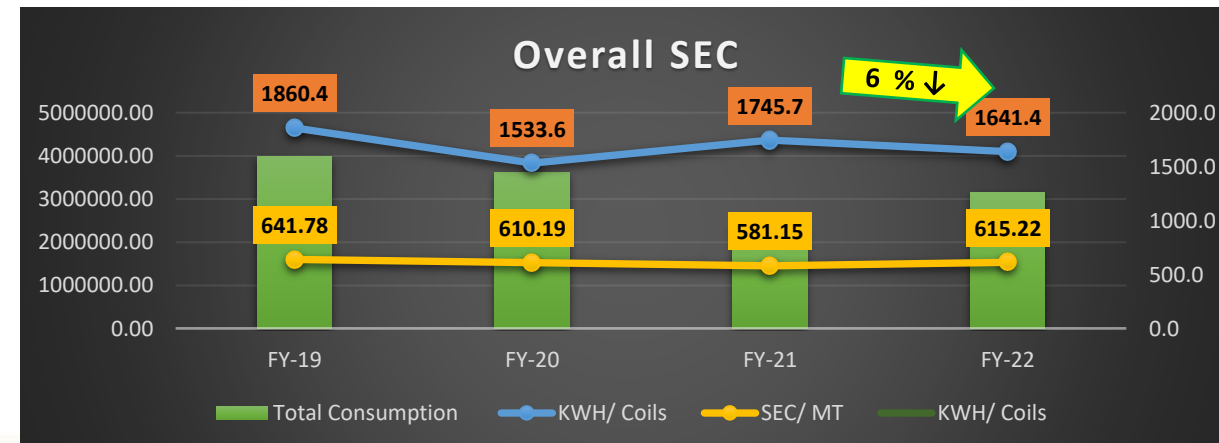
ADV – Advisor  
 FMEC- FM Energy Coordinator

HOEL- HO Energy leader



Overall SEC has been reduced by 6 % .Here , SEC in KWH/MT is showing slight high due to high volume item demand.

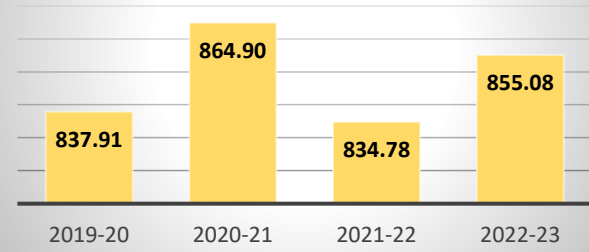
	Total Consumption	MT	SEC/ MT	KWh/Coil	Cu weight/Coil (Kg)
FY-19	3986111.76	6211	641.78	1.86	1.53
FY-20	3612317.89	5920	610.19	1.53	1.57
FY21	2406522.8	4141	581.15	1.75	1.82
FY22	3149334	5119	615.22	1.64	1.65



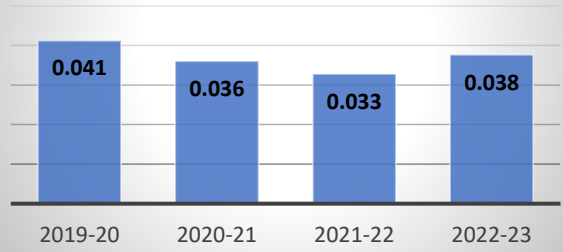


# SECTION WISE SEC , % IMPROVEMENT (FY 19 to 22) & BENCHMARKING

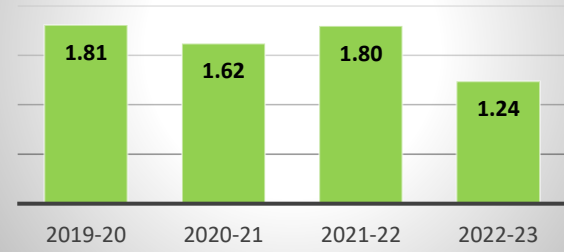
**Conductor Section-  
KWH/MT**



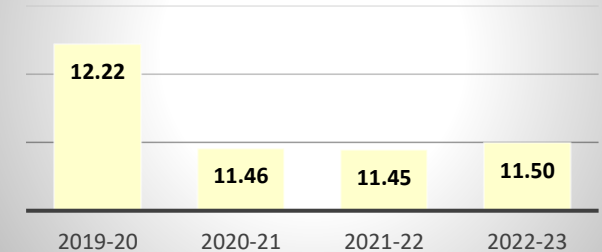
**Coiling packing section-  
KWH/MT**



**Insulation Section-  
KWH/MT**

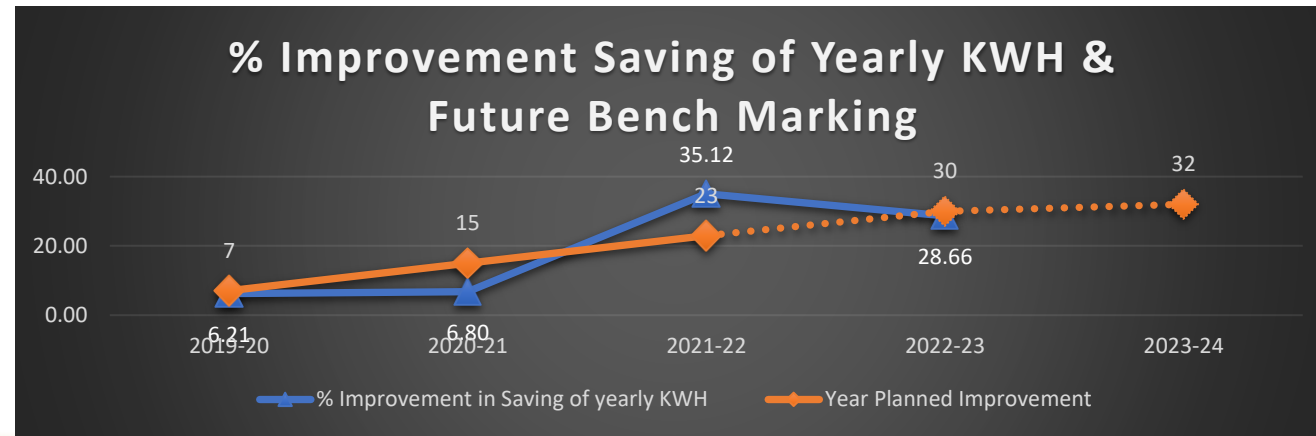


**Sheathing Section-  
KWH/MT**



• Section wise SEC almost consistent since last three year and within limit . Major Contribution area SEC has been reduced.  
Major reasons for the increase in the SEC of the conductor section is due to 0.2 mm Wire Consumption increased by 40% against reduction of 0.3 mm Wire

Sr.No.	Year	Yearly Electrical energy consumption (KWH)	Yearly Saving (KWH)	% Improvement in Saving of yearly KWH
1	2019-20	3986111.76	264000	6.21
2	2020-21	3612317.89	263510	6.80
3	2021-22	1616120.00	1302843	35.12
4	2022-23	3149334	1265419	28.66



# ENERGY SAVING PROJECT FY 2022-23

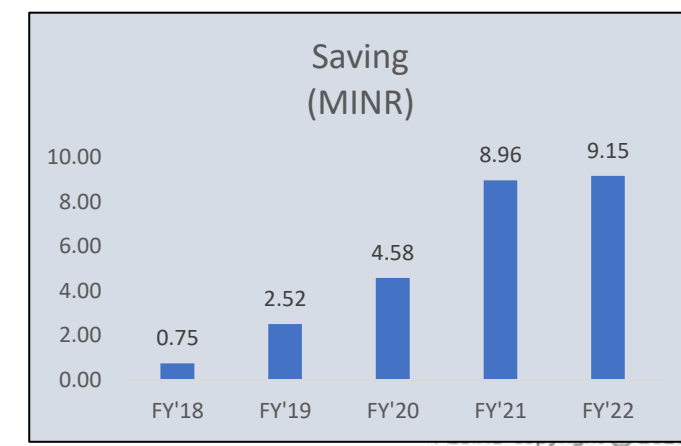
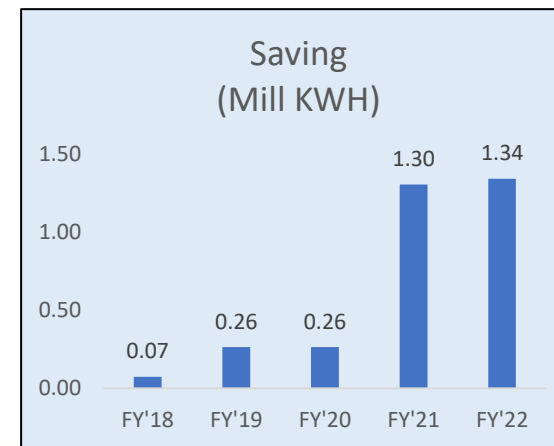
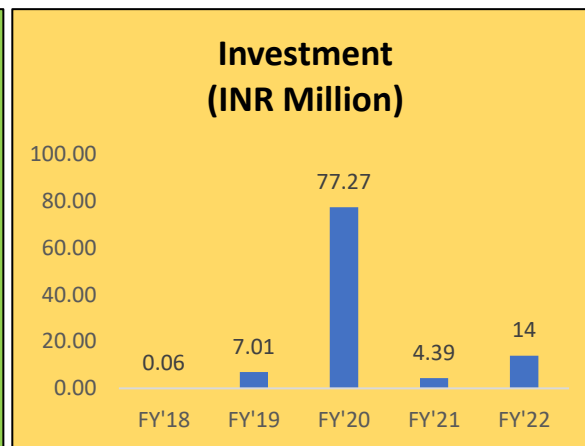
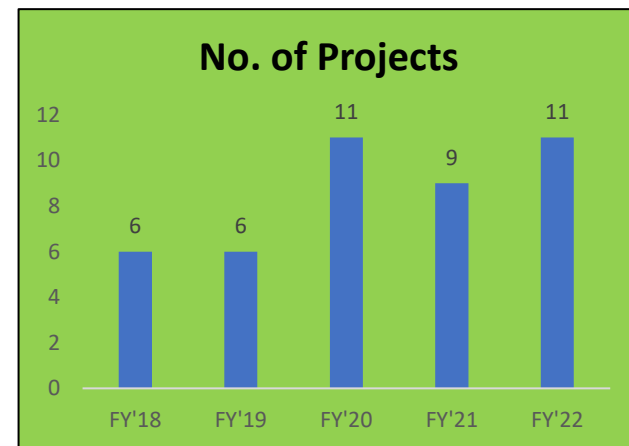
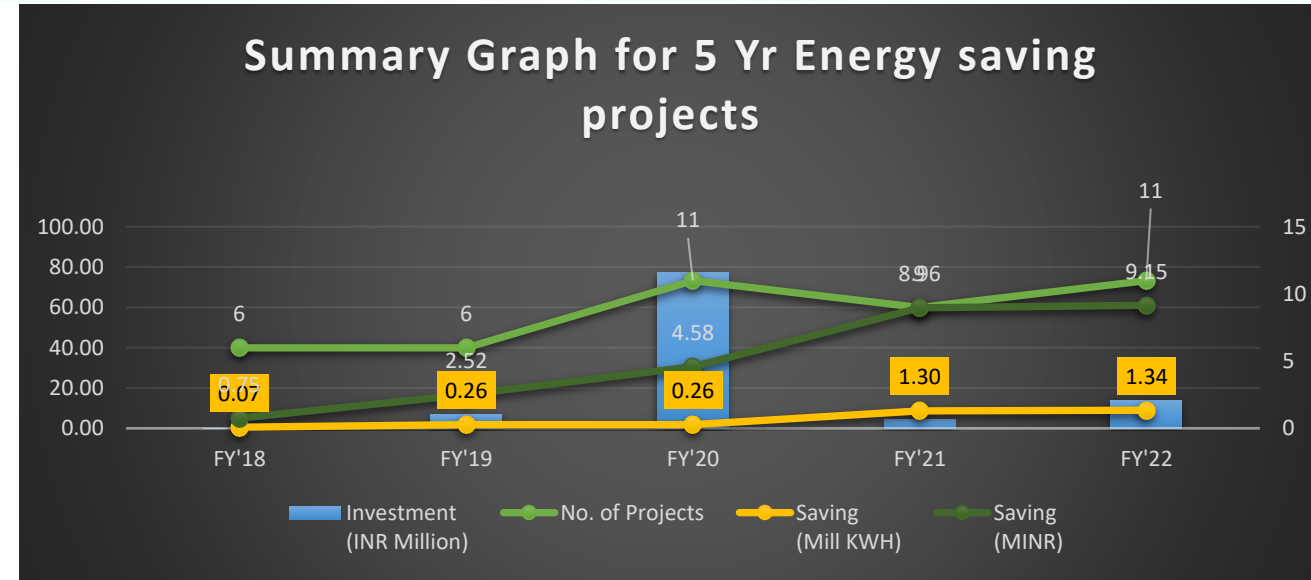
Sr. No	Year of implementation	Title of Activity	Criteria of activity	Cost saving in (MINR)	KWH Saving	Investment (MINR)
1	2022-23	Further improvement in performance at Power Saving by use of Solar power backup system	Energy saving project	6358292	1042343	0
2	2022-23	Further more Power saving in MMH-32 machine cooling tower by adopting VFD control	Energy saving project	148962	15616	0.034
3	2022-23	Further more Power saving at Cooling tower unit by adopting VFD	Energy saving project	1319130	143029	0.0344
4	2022-23	Furthermore, Power saving in MMH-16 machine by improving productivity	Machine efficiency	242825	25661	No
5	2022-23	Furthermore, Power saving trough migration from DC technology to Ac technology at Extruder-2(38mm) Supermac insulation line-1 machine.	Technology upgradation	89295	9392	No
6	2022-23	Energy Saving at MCC (Multi core coiling) Section by modify and implement production process from offline coiling process to online coiling process.	Machine efficiency	736107	75040	No
7	2022-23	Saving in power cost by modify m/c DC to AC Technology at Buncher no-2 .	Technology upgradation	30554	3234	0.0750
8	2022-23	Saving in power cost develop by DC to AC Technology at Redaelli skip stranding machine .	Technology upgradation	13049	226	0.03012
9	2022-23	Power saving through latest technology at simpack-2.	Technology upgradation	99464	12671	13.9
10	2022-23	Furthermore, Power saving trough migration from DC technology to Ac technology at Capstan motor at Supermac insulation line-1 machine.	Technology upgradation	19210	2025	No
11	2022-23	Power saving through migration from DC technology to Ac technology at 30kW Extruder-1 motor at Supermac insulation line-1 machine.	Technology upgradation	91631	8784	No
<b>Total (Million)</b>				<b>9.15</b>	<b>1.34</b>	<b>14.05</b>

# MAJOR ECON ROJECT FOR FY 2023-24

Sr.No	Year of implementation	Title of Activity	Criteria of activity	Estimated Cost saving in (INR)	Estimated KWH Saving	Investment
1	2023-24	Further improvement in performance at Power Saving by use of Solar power backup system	Energy saving project	67,76,000	11,00,000	Not Required
2	2023-24	MMH-16 Coolant pump power consumption reduction by installing VFD Drive	Energy saving project	47,596	4,884	34,400
3	2023-24	MMH-32 Coolant pump power consumption reduction by installing VFD Drive	Energy saving project	3,67,553	37,716	34,400
4	2023-24	Supermac-1 accumulator motor power consumption reduction by replace with Servo motor	Technology upgradation	94,841	9,732	1,02,252
5	2023-24	Reduction lighting power by installation of voltage controlling stabilizer	Energy saving project	1,06,707	10,950	95,000
6	2023-24	Reduction power consumption at air generation by introducing vsd compressor	Technology upgradation	2,18,185	22,389	19,90,000
7	2023-24	Reduction in power consumption at Buncher-3 by conversion main motor from DC to AC technology	Technology upgradation	33,960	3,485	1,63,000
8	2023-24	Reduction in power consumption at Buncher-4 by conversion main motor from DC to AC technology	Technology upgradation	44,419	4,558	1,63,000
9	2023-24	Reduction power consumption at Sheathing ling-1 by technology migration from DC to AC.	Technology upgradation	2,07,495	21,292	25,00,000
10	2023-24	Reduction in power consumption by installation of Control Air IFC system	Energy saving project	4,74,322	48,672	5,60,000
<b>Total In Million</b>				<b>8.37</b>	<b>1.26</b>	<b>5.64</b>

# ENERGY SAVING PROJECTS IMPLEMENTATION IN LAST 4 YEARS

Year	No. of Projects	Investment (INR Million)	Saving (Mill KWH)	Saving (MINR)
FY'18	6	0.055	0.075	0.750
FY'19	6	7.008	0.264	2.516
FY'20	11	77.271	0.264	4.580
FY'21	9	4.389	1.303	8.957
FY'22	11	14	1.34	9.15




## Reduction in Power consumption by technology upgradation DC to AC

**Before improvement**


Power savings activities at supermac-1 by replacing DC motor with spare AC motor of Extruder and capston

**1**




DC Motor  
5.5 kW  
Blower 0.25kW  
Field 0.5kW  
**Amp: 2.1**

**2**




DC Motor  
2.5 kW  
Blower 0.18kW  
Field 0.5kW  
**Amp:17**

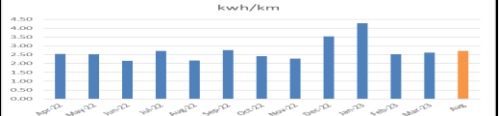
**3**



DC Motor  
30 kW  
Blower 0.25 kW  
Field 0.5kW  
**Amp 19.50**



DC motor and Drive has frequent breakdown and high power




Bar chart showing kWh/km consumption over time (Apr-22 to Mar-23). Total consumption is approximately 3.5 kWh/km.

**After improvement**


Replaced DC motors to AC mtors at supermac-1 Extruder 1, Extruder 2 and Capstan

**1**




AC Motor  
7.5 kW  
Blower 0 kW  
Field 0 kW  
**Amp: 0.83**

**2**



AC Motor  
2.2 kW  
Blower 0 kW  
Field 0.5kW  
**Amp: 14**

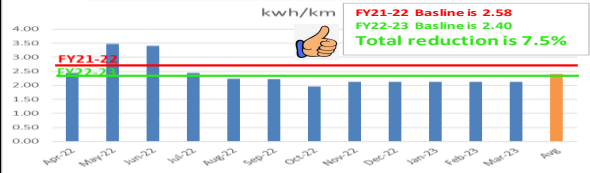
**3**



AC Motor  
30 kW  
Blower 0 kW  
Field 0 kW  
**Amp 8.80**

**Reduce fixed power consumption of DC Motor**  
 (1) Extruder-2 2.5kW  
 (2) Capstan 1.5kW  
 (3) Extruder-1 3.2kW

**Total reduction in Power is 7.2kW**



Bar chart showing kWh/km consumption over time (Apr-22 to Mar-23). Total consumption is approximately 2.0 kWh/km. FY21-22 Baseline is 2.58, FY22-23 Baseline is 2.40. Total reduction is 7.5%.


Power savings activities at Raedalli by replacing DC takeup & capston PIV gear with Spare AC takeup and AC motor

**1**




**Main DC motor 30kW**  
PIV gear box at capston has operate with main motor via central shaft also PIV gear frequent breakdown and high power consumption

**2**




Traverse Unit  
**AC Motor 0.18kW**

**3**




DC Motor  
11 kW  
Blower 0.25 kW  
Field 1.8kW  
**Fixed Load 0.68kW**



DC motor  
Field and Blower fan fixed load


Replaced DC motor to AC at Raedalli machine takeup and PIV cap

**1**




AC Motor  
7.5 kW  
Blower 0.25 kW  
Field 1.8kW  
**Fixed Power 0 kW**

**2**

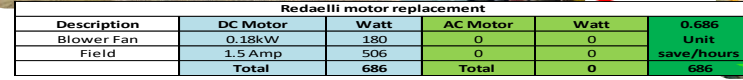


VFD Drive Fixed at Panel

**3**




AC Motor  
30 kW  
Blower 0 kW  
Field 0 kW



Description	DC Motor	Watt	AC Motor	Watt	0.686
Blower Fan	0.18kW	180	0	0	Unit save/hours 686
Field	1.5 Amp	506	0	0	
<b>Total</b>		<b>686</b>	<b>Total</b>	<b>0</b>	


Power savings activities at Buncher-1 by replacing DC takeup motor with AC motor

**1**

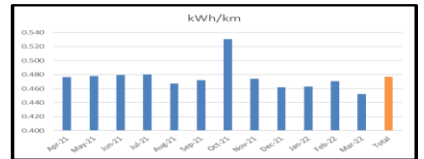


DC Motor  
19 kW  
Blower 0.25 kW  
Field 0.5kW  
**Amp 10-12**

**2**




Both DC Drive for Rotor and Spooler at Buncher



Bar chart showing kWh/km consumption over time (Apr-22 to Mar-23). Total consumption is approximately 0.47 kWh/km.


After Replacing DC motor to AC at Buncher-1 machine takeup

**1**

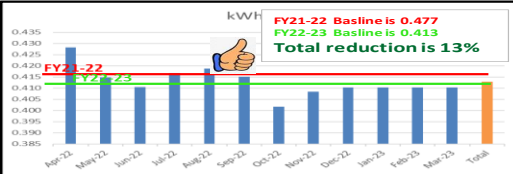


VFD Installed at Rotor motor

**2**



AC Motor  
19 kW  
Blower 0.25 kW  
Field 0.5kW  
**Amp 7-9**



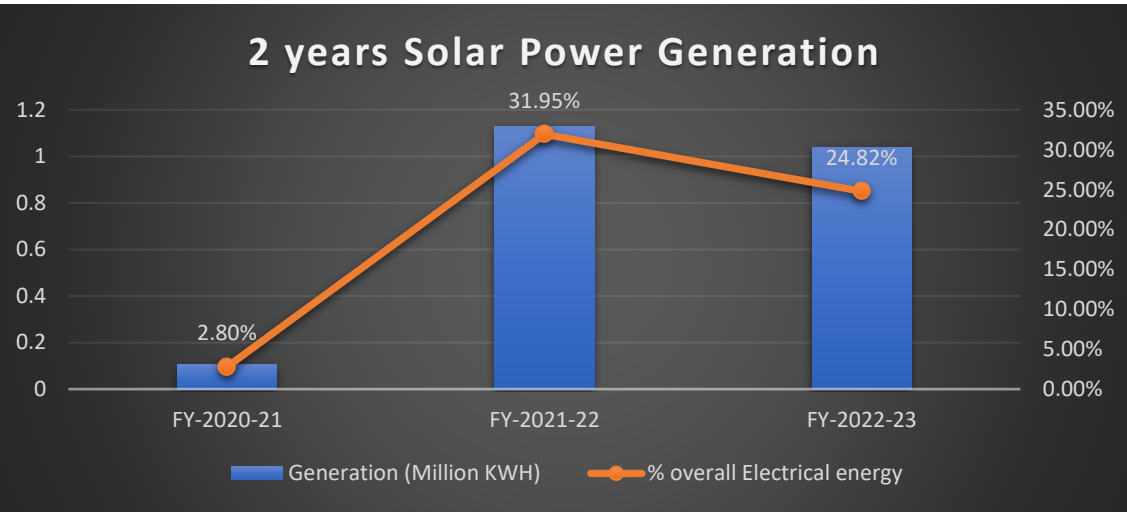
Bar chart showing kWh/km consumption over time (Apr-22 to Mar-23). Total consumption is approximately 0.41 kWh/km. FY21-22 Baseline is 0.477, FY22-23 Baseline is 0.413. Total reduction is 13%.

Total power saving of the whole theme is 21,506 kWh/yr & the total cost of saving power at the average rate of Rs.9.59/kWh will be 2,06,330/- INR i.e 0.206 MINR per year and CO2 emission reduction of 15.5 Ton/year

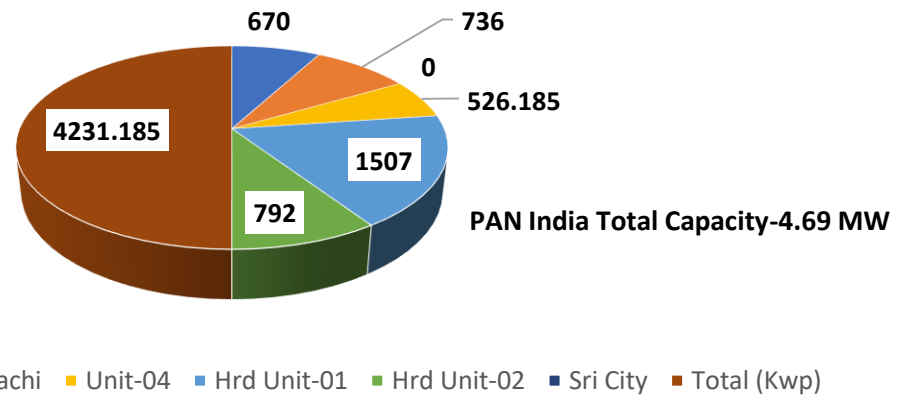
# UTILIZATION OF RENEWABLE ENERGY RESOURCE

## Solar Power generation system- 670 KWp

Type		Solar Power		Capacity	670 KWp	Onsite
Investment			35 MINR	Make-Panasonic		
Year	Technology	Type of energy	Onsite / Offsite	Installed Capacity	Generation (Million KWH)	% overall Electrical energy
FY-2020-21	Solar Power Plant	Solar	Onsite	736 KWp	0.104	3
FY-2021-22	Solar Power Plant	Solar	Onsite	736 KWp	1.13	47
FY-2022-23	Solar Power Plant	Solar	Onsite	736 KWp	1.04	24.82

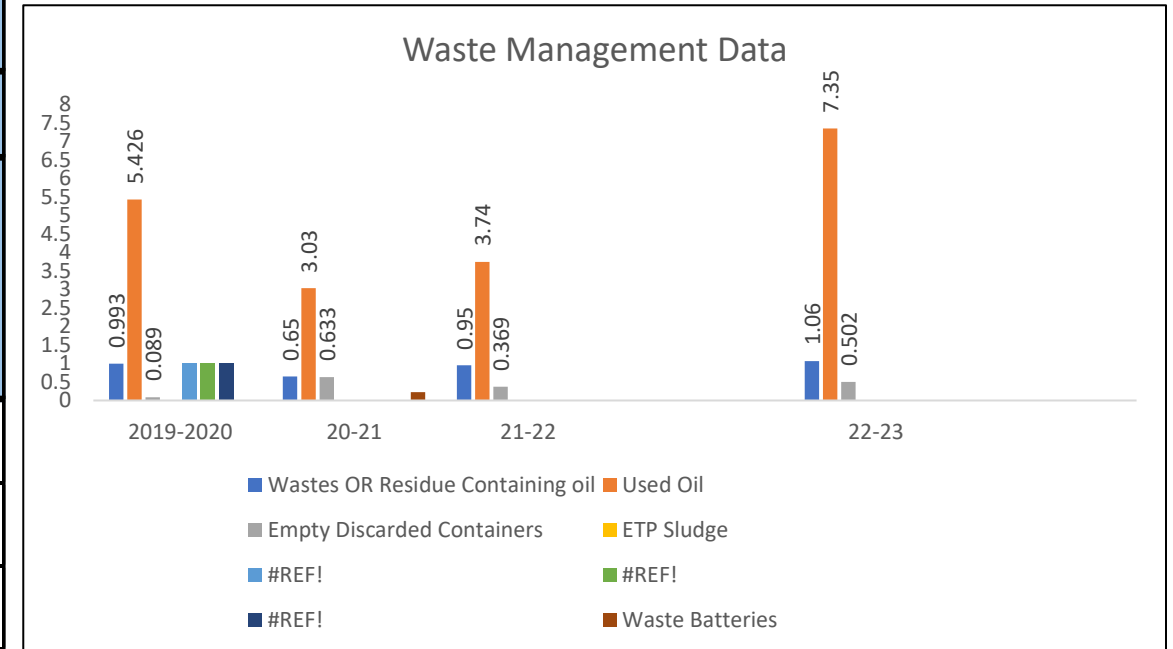


### PEWIN Present Capacity of Solar



## WASTE MANAGEMENT DATA

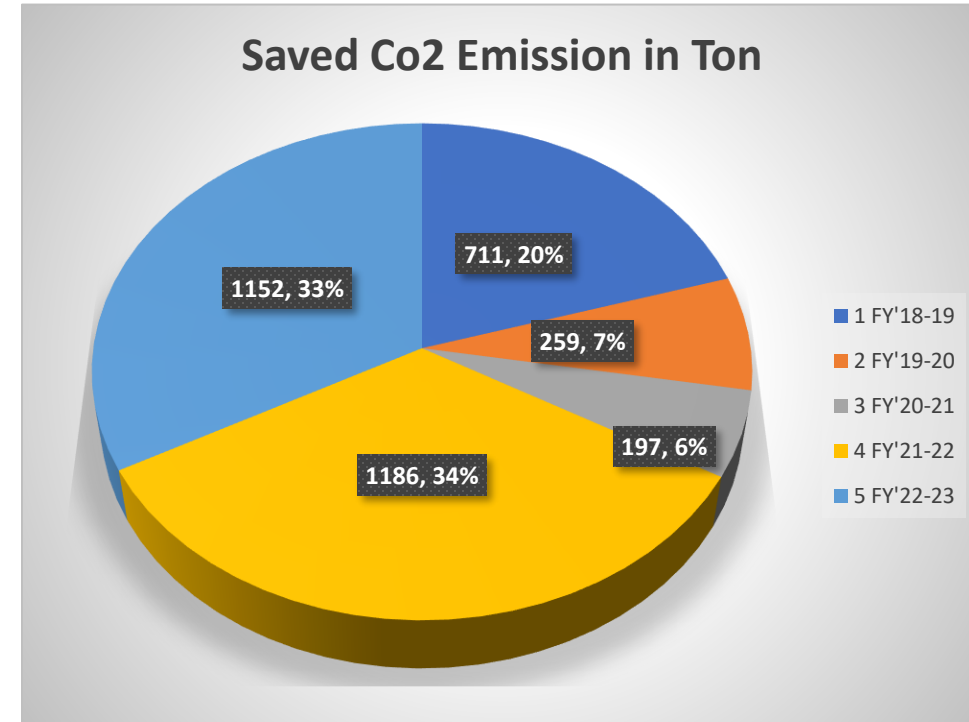
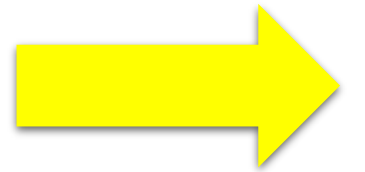
Sr.No	Type of waste generated	2019-2020	20-21	21-22	22-23
	Year	Quantity of waste generated (MT/year)	Quantity of waste generated	Quantity of waste generated	Quantity of waste generated
1	Wastes OR Residue Containi	0.993	0.65	0.95	1.06
2	Used Oil	5.426	3.03	3.74	7.35
3	Empty Discarded Containers	0.089	0.633	0.369	0.502
4	ETP Sludge	0	0	0	0
8	Waste Batteries	0.006	0.225	0	0



Waste Generation in FY'22 has increased as compared to FY'21 for used oil due to 2 nos conductor machines lubricant changes.

Sr.No	Year	Saved Co2 Emission in Ton
1	FY'18-19	711
2	FY'19-20	259
3	FY'20-21	197
4	FY'21-22	1186
5	FY'22-23	1152

**Total = 3505 Ton**



**Last year four year % wise PLSIND Contribution for CO<sub>2</sub> emission reduction**



# GREEN SUPPLY CHAIN MANAGEMENT SYSTEM

Green Supply Chain mechanism action plan with current status

Sr.No	Activity	Plan/Status	2020	2021	2022	2023	2024	2025
1	Proposed for green building supply chain mechanism implementation with few small implementation ideas	Plan						
		Status						
2	Communication to suppliers and made process flow	Plan						
		Status						
3	Material inspection started as per green supply chain mechanism check sheet	Plan						
		Status						
4	Proper policy drafting	Plan						
		Status						
5	Policy sharing to All vendors	Plan						
		Status						
6	50 % implementation for inspection at vendor's premises	Plan						
		Status						
7	50 % implementation for inspection at vendor's premises	Plan						
		Status						
8	Continual improvement	Plan						
		Status						

ed by eco friendly gas water coolers as a nization.

GREEN SUPPLY CHAIN POLICY

Air-conditioners replaced with eco-friendly gas.

ent products are being procured in factory as a energy efficient factory.

order, it is communicated to vendors to supply only energy efficient product, environmentally friendly and safe products.

by vendor, with and License, vendor vehicles are not allowed in plant area.

Zero single use plastic goal for Fy'20

No plastic allowed having less than 50 micron thickness.

*Yearly 3R and Energy contest competitions at Global level*

*Paryavaran Sahyogi award scheme for continual environmental improvement*

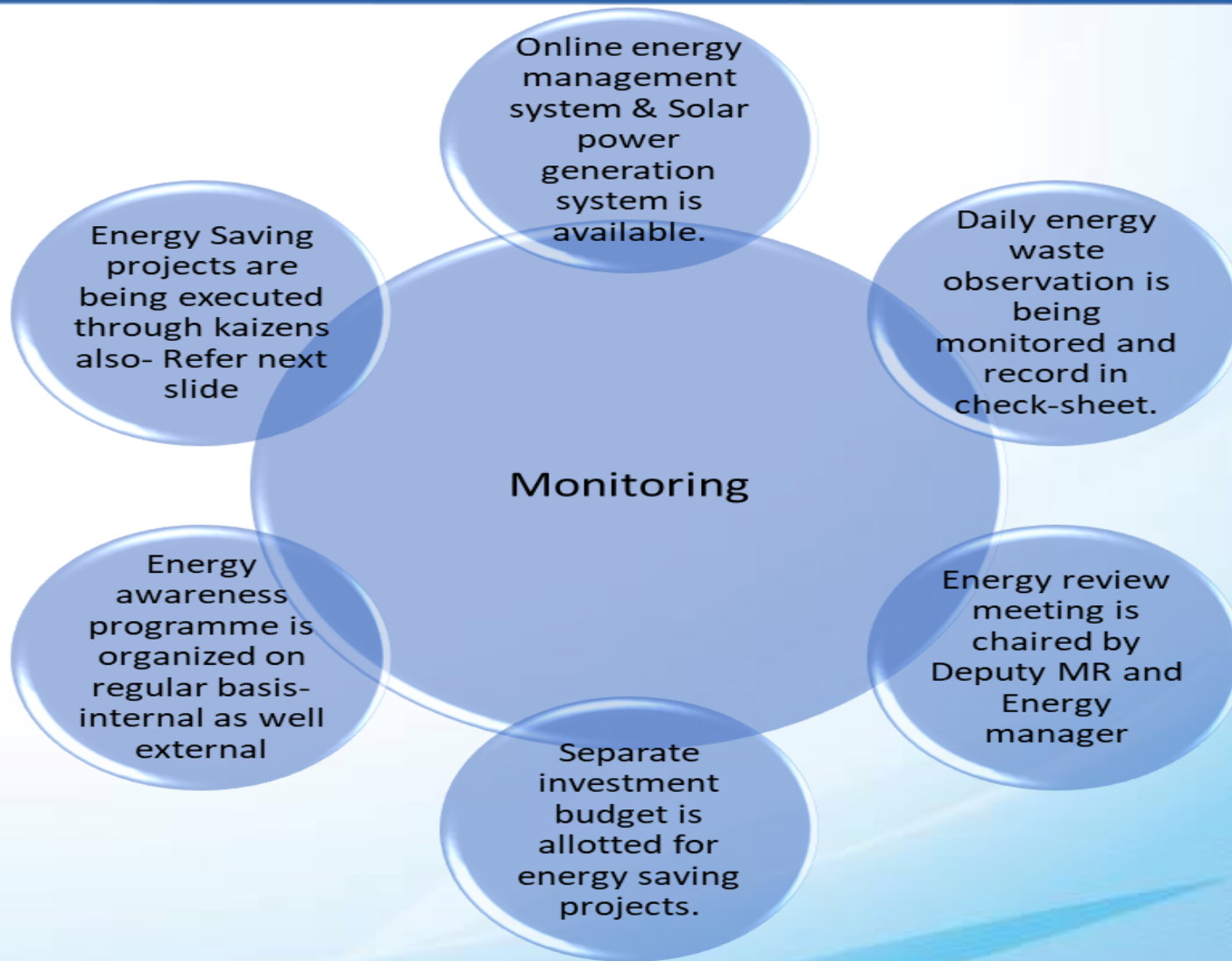
*Cost buster and cost reduction competitions at Unit level ,BU level & Panasonic Global level for all employees*

*Monthly Kaizen Competition at factory level*

*Yearly QC circle and WIT group competitions at Unit level ,BU level & Panasonic Global level for all employees*

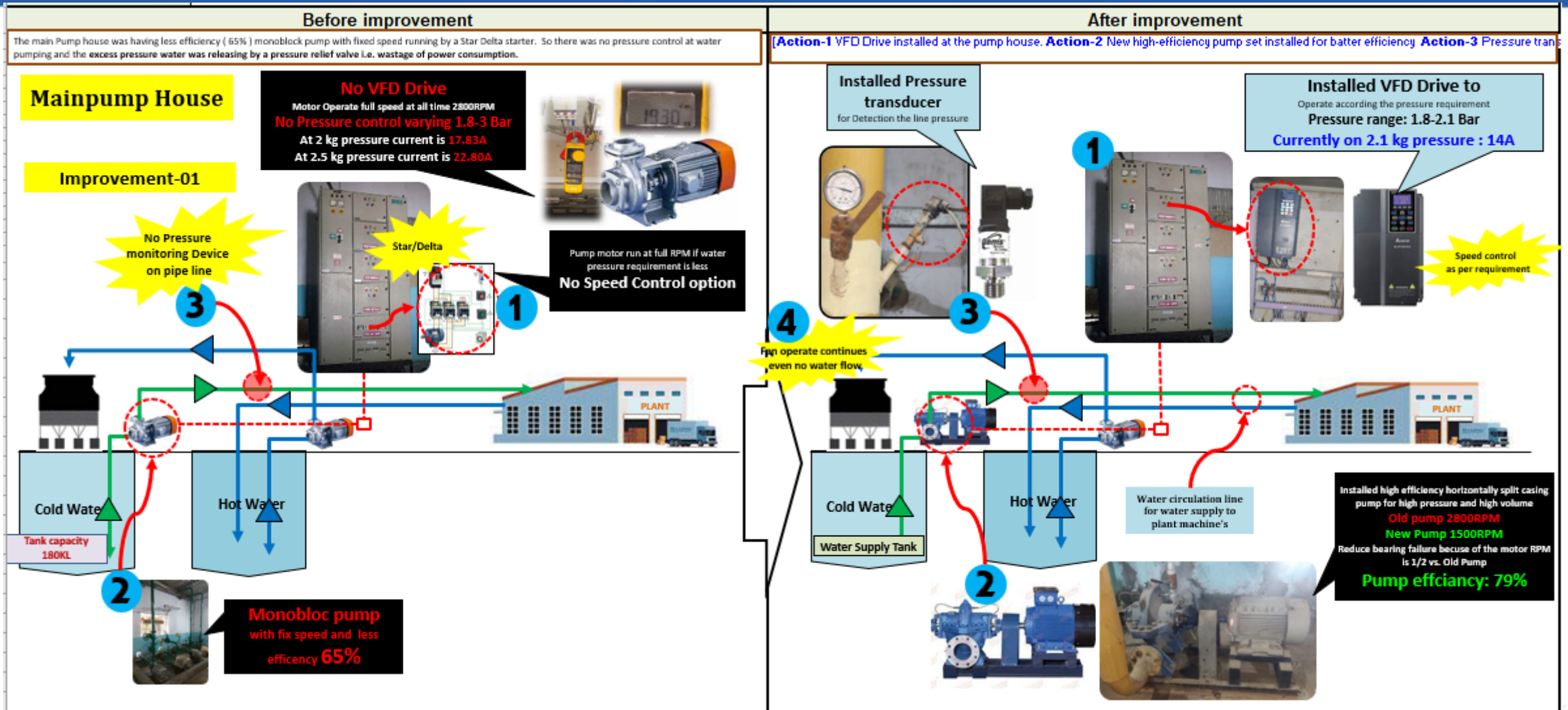
*Safety thanks award and Safety performer award scheme for continual safety improvement.*

*Celebration of yearly events ( Energy conservation day , Env. Day, Safety day etc )*



Energy Saving projects are being executed through kaizens also- Refer next slide

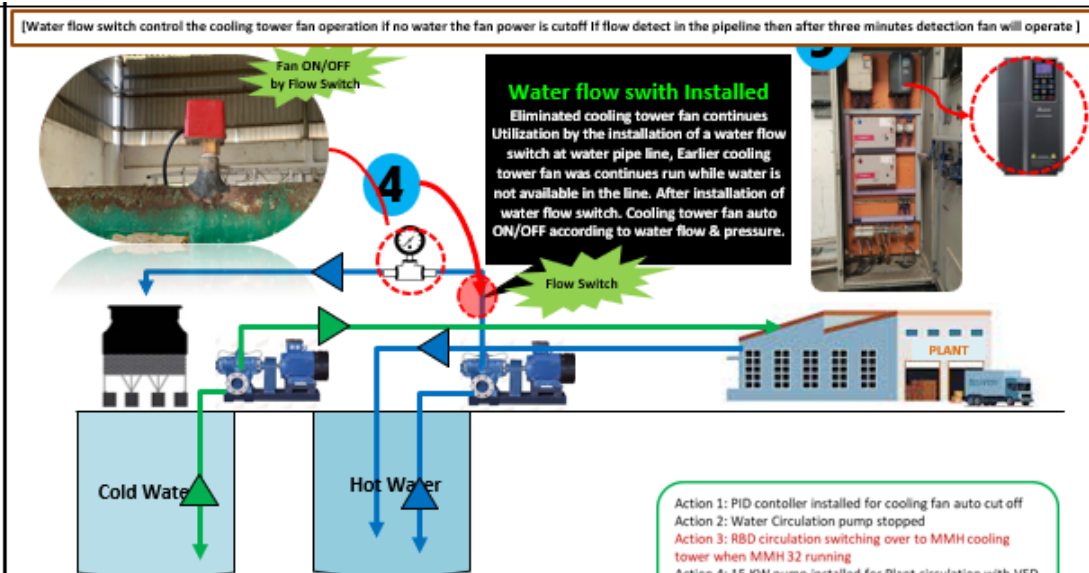
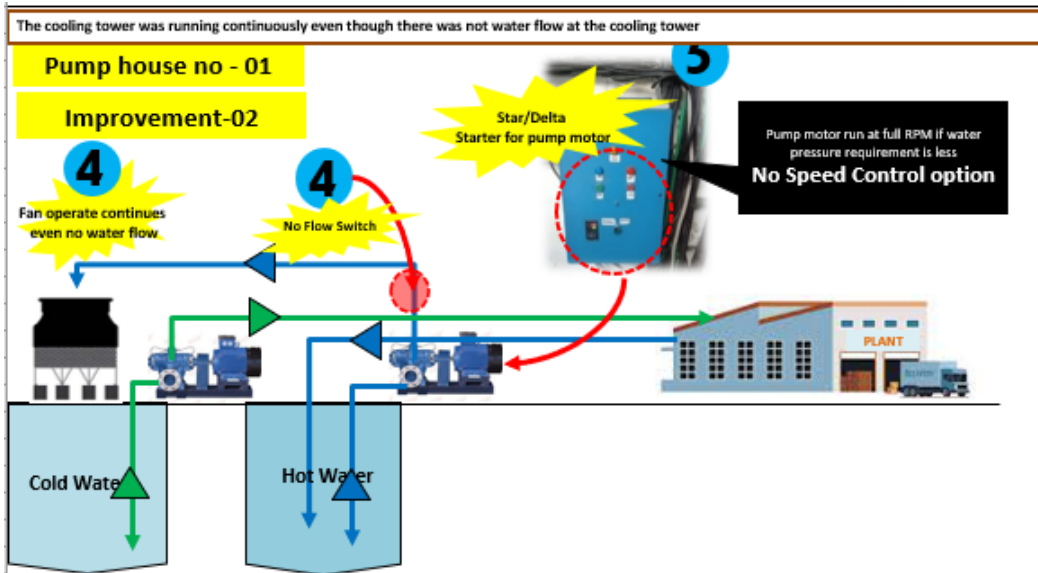
# Theme: Kaizen Project by Associates Energy saving at Cooling tower unit by adopting VFD



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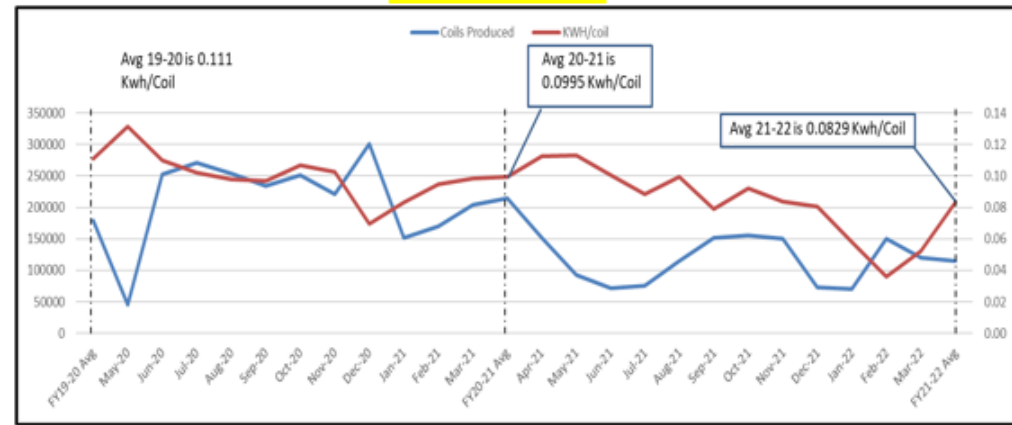
# Kaizen Project by Associates

## Theme: Further more Power saving at Cooling tower unit by adopting VFD

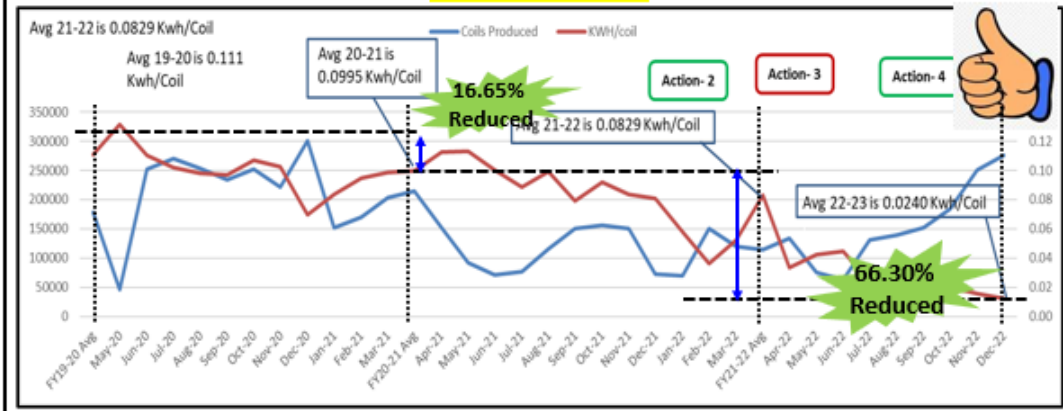


- Action 1: PID controller installed for cooling fan auto cut off
- Action 2: Water Circulation pump stopped
- Action 3: RBD circulation switching over to MMH cooling tower when MMH 32 running
- Action 4: 15 KW pump installed for Plant circulation with VFD
- Action 5 : Flow Switch installed to avoid continuous fan running

**FY 2021-22 Trand**



**FY 2022-23 Trand**



# Innovative Project implemented -1

## Theme: Further more Power saving at Cooling tower unit by adopting VFD

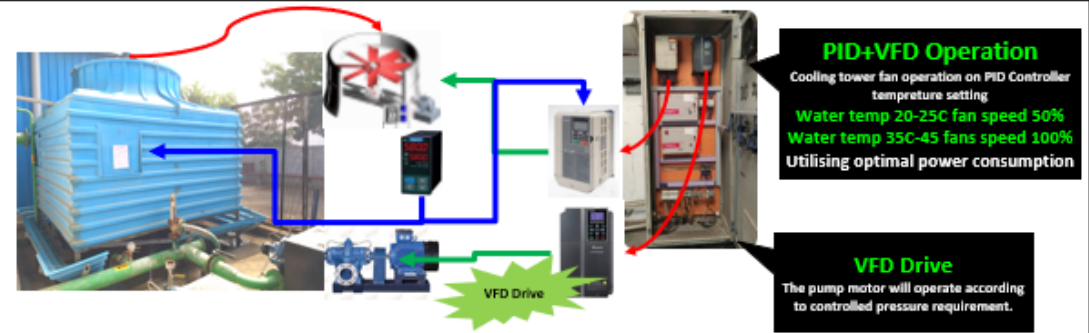
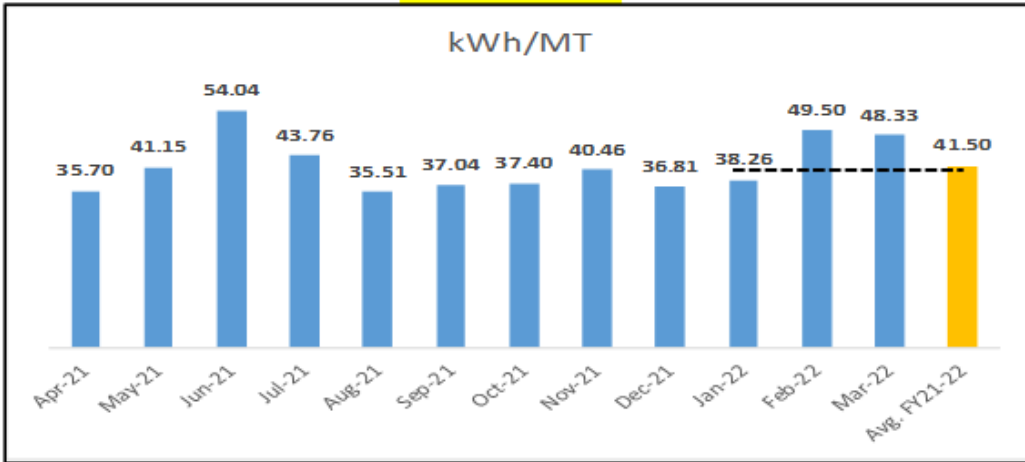
At Pump house -2Th

**Pump house no - 02**

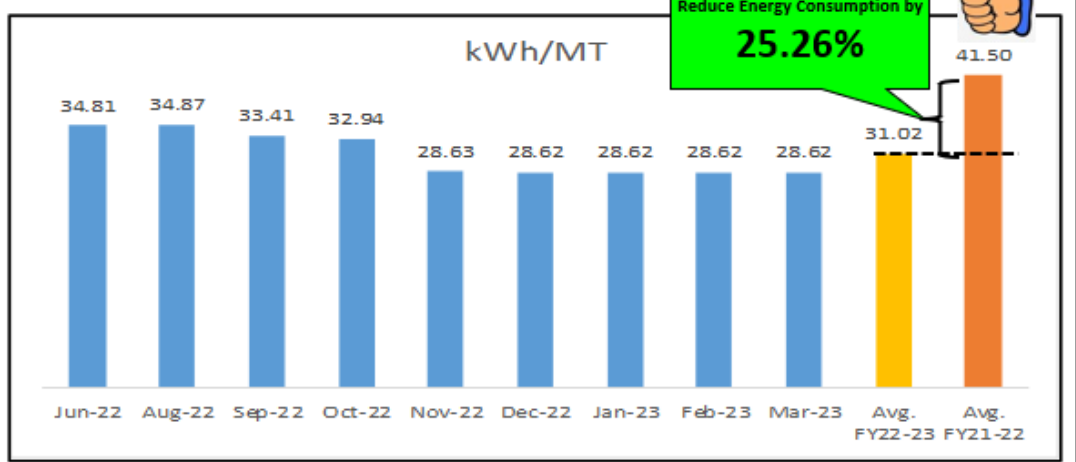
**Improvement-1**



**FY 2021-22 Trand**



**FY 2022-23 Trand**



Calculation base of reduction quantity (Priority to measured value)	<b>Before:</b> 1) Earlier the energy consumption of pump house-1 was 209654 kWh for 2228616 coil production, hence the specific energy consumption being 0.0941 kWh/Coil 2) Earlier the energy consumption of pump house-2 was 97499.2 kWh for 2440.2 MT production, hence the specific energy consumption being 40.93 kWh/MT
	<b>After :</b> 1) Now the specific energy consumption of the pump house-1 was reduced to 0.0194 kWh/Coil, thereby saving 0.0741kWh/Coil so for 2288616 coil production the total saving in electricity at the Pump house-1 is <b>(166306 kWh Saved)</b> 2) Now the specific energy consumption of pump house-2 was reduced to 40.94 kWh/MT, thereby saving 30.12 kWh/MT so for 2031 MT production the total saving in electricity at the Pump house-2 is <b>(21973 kWh Saved)</b>
Calculation base for saving amount	<b>Before:</b> The total energy consumed by pump house-1 & pump house-2 combined is 292822 kWh so the total cost for operating both utility pump houses = 292822 (kwh) X 9.59(INR/kWh) = INR 2809300
	<b>After:-</b> After carrying out the improvement activities, the total energy consumed by both utility pump houses is 104543 kWh, thereby the total cost for operating= 104543(kWh) X 9.59 (INR/kWh) = INR 1002974 & thereby total saving of the project being INR 1809626 & total CO2 avoidance 169.60 tones

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# LONG TERM VISION ON EE

**Panasonic** Panasonic Corporation <http://www.panasonic.com/global>

Jun 2, 2017

**Panasonic Announces Environment Vision toward 2050**

**Osaka, Japan** - Panasonic Corporation today announced its new, long-term environment vision called "Panasonic Environment Vision 2050" that guides the Panasonic Group to practice environmentally sustainable management toward 2050.

Ever since its founding in 1918, Panasonic has been implementing business activities based on its corporate philosophy of contributing to better lives of people around the world and to the development of the society through business activities. In striving toward this idea, the environment has been one of the important elements defining the group's activities. Panasonic is working in line with the current environmental action plan, Green Plan 2018 (GP2018) formulated in 2016, that was designed mainly to reduce CO<sub>2</sub> emissions from production activities and product use.

With the goals set in GP2018 already within reach, Panasonic has set a clear direction for environmental management toward 2050. The new vision also reflects the company's more diversified business, including consumer electronics, housing, a automotive and ICTS, which entails a expanded environmental efforts toward a sustainable society while providing a better life for each individual customer under its slogan "A Better Life, A Better World."

Many of Panasonic's products consume energy such as electricity for the life of the product. Under the new environment vision, Panasonic will strive not only to reduce the amount of energy consumption of its products but also enhance its energy creation and storage business and reduce the impact on the global environment by contributing to increasing opportunities for utilizing clean energy in various situations in society. Furthermore, Panasonic, as a global corporate citizen, aims to provide a benefit to the environment by creating more energy than it uses.

To realize this vision, Panasonic will also work on enhancing development of related technologies. The outline of the Panasonic Environment Vision 2050 is as follows.

**Panasonic Environment Vision 2050**

To achieve "a better life" and "a sustainable global environment," Panasonic will work towards creation and more efficient utilization of energy which exceeds the amount of energy used, aiming for a society with clean energy and a more comfortable lifestyle.

**• Activities for achieving the vision**

**1. Panasonic will create a safe and secure society with clean energy**  
[Efforts]

(1) Provide eco-conscious and smart living space

"Panasonic will realize a living space with electricity created by clean energy and batteries storing such electricity, without causing impacts on the global environment."

< Related technology >

- Energy creation: Next-generation solar cell technology, fuel cell technology, etc.
- Energy storage: Next-generation storage battery technology, hydrogen storage technology, etc.
- Energy saving: Next-generation power device technology, thermal insulation and waste heat-recovery technology, etc.
- Energy management: Small-scale distributed power technology, smart home-related technology, etc.

1/2



**(2) Contribute to eco-conscious and smart travel and transport**

"Panasonic will contribute to achieving smooth travel and transport through a storage battery system and IT solutions."

< Related technology >

- Next-generation storage battery technology for eco-cars, next-generation logistics- and transport-related technology, etc.

**2. Panasonic will promote businesses aiming for a sustainable society**  
[Efforts]

**(1) Promote effective utilization of resources**

"Panasonic will aim for sustainable use of resources through the reuse of parts and materials and product recycling."

< Related technology >

Recycling technology, etc.

**(2) Promote creation of factories with zero CO<sub>2</sub> emissions**

"Panasonic will utilize its own environmental technologies and products and reduce CO<sub>2</sub> emissions from its factories."

- Shift to LED lightings (To be completed by the end of March 2019 for LED-ready locations)
- Install photovoltaic power generation systems (To be completed by the end of March 2021 for PV-ready locations)

< Related technology >

- Smart manufacturing, energy-saving technologies, FEMS technology, etc.

# IMPLEMENTATION OF ISO 50001 :2018



*PLSIND Kutch is EnMS Certified Since Jan-15 & it is upgraded in to EnMS:2018 in Jan-20*



*EnMP are being taken and implemented on regular basis by each department.*



*Regular Energy review and monitoring is being done.*



*Energy awareness programmes are being planned on regular basis.*



*More Emphasis given for procuring energy efficient products.*



*Compliance related to EnMS is being strictly maintained*



## From internal

### Appreciation from Panasonic Group World wide Energy Competition



## From External

### Golden Peacock Awards



### CII national award for excellence in energy management



# Thank You

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